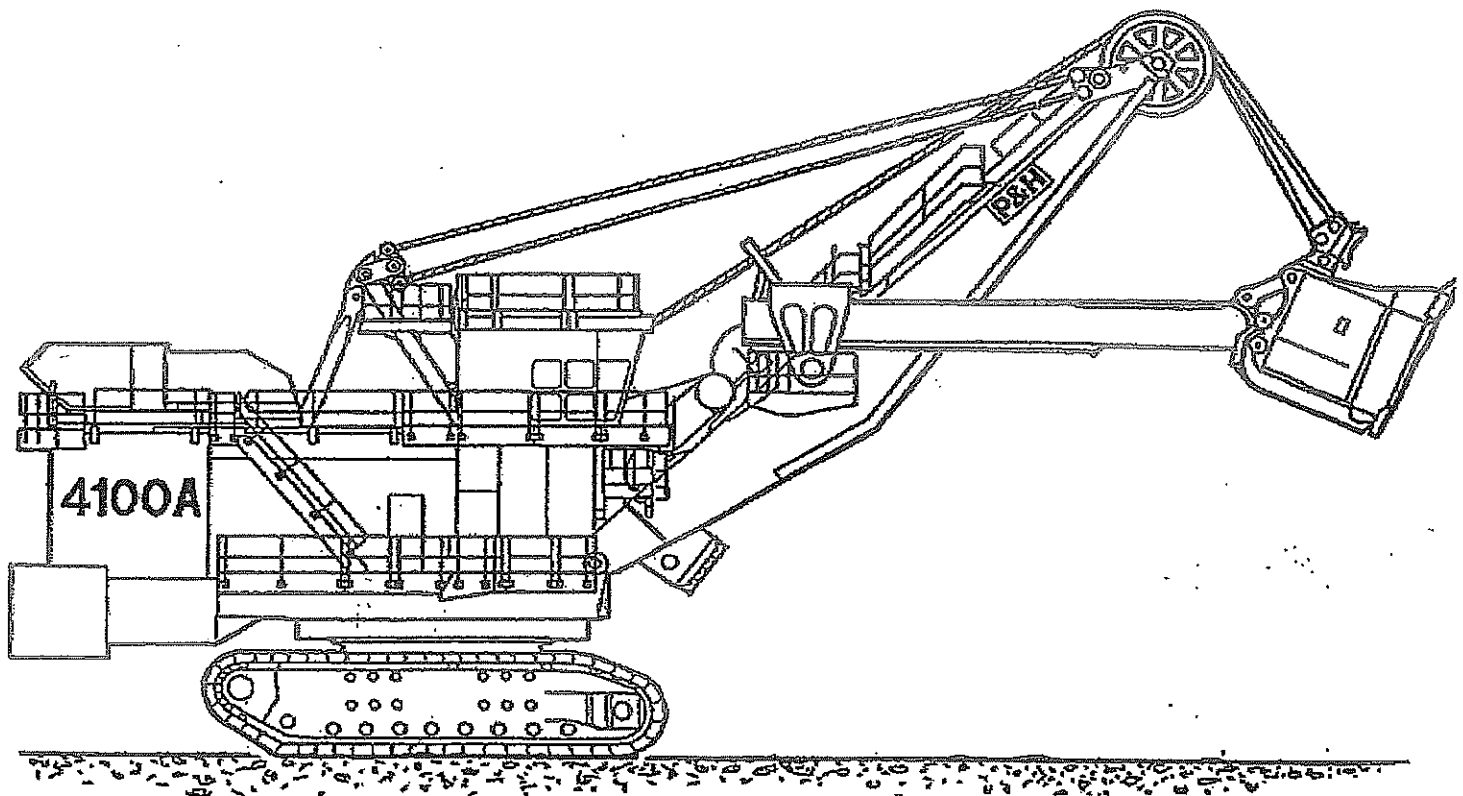
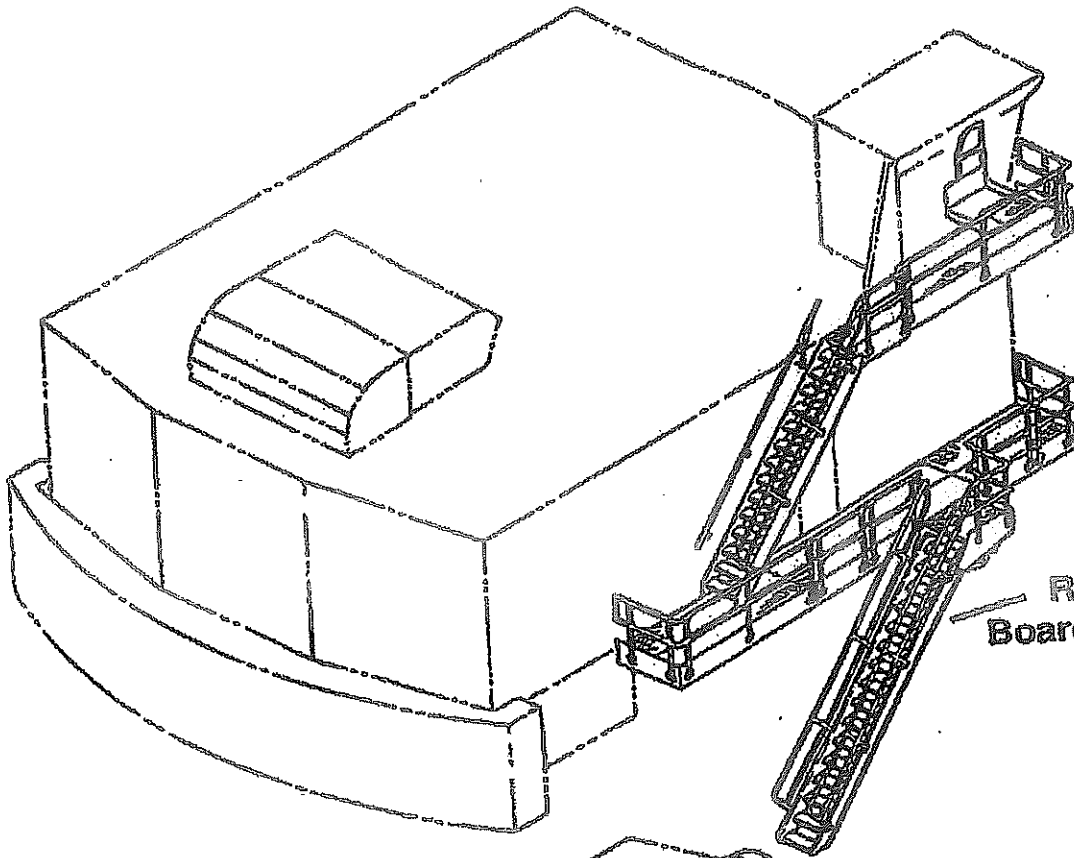


P & H 4100A ELECTRIC SHOVEL

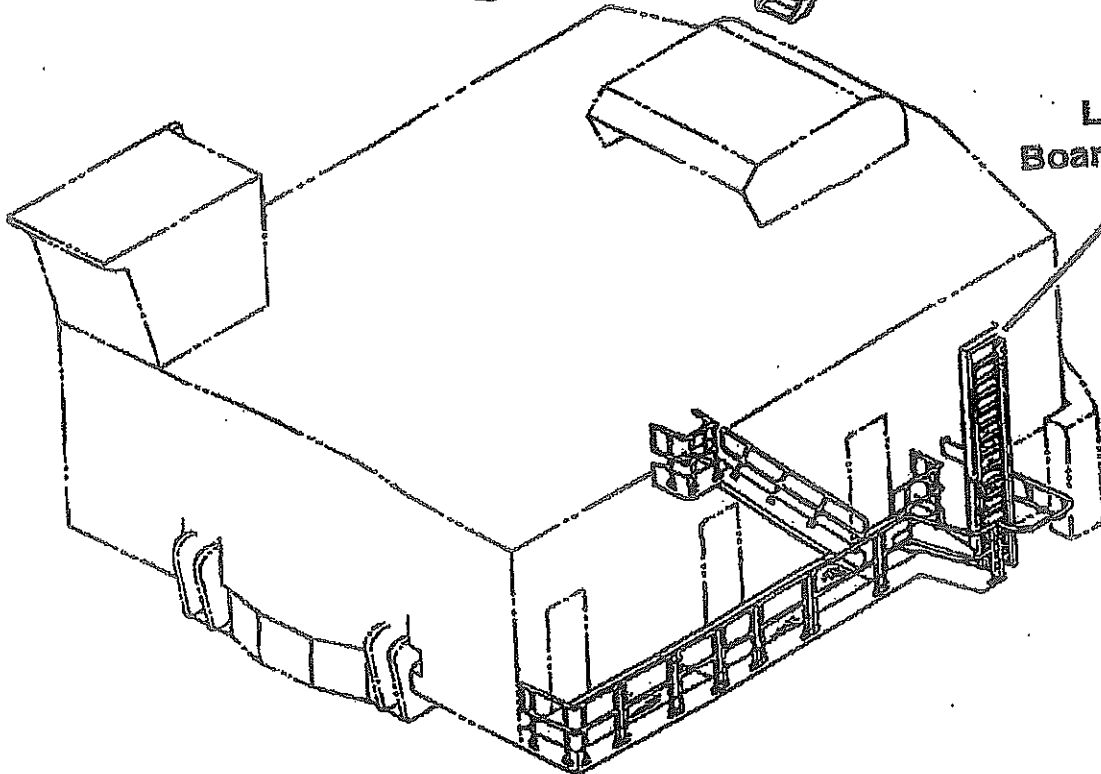
This handout is intended to familiarize Maintenance and Operating Personnel with basis component orientation and description of Electric Shovel machinery



Shovel Access Boarding Ladders

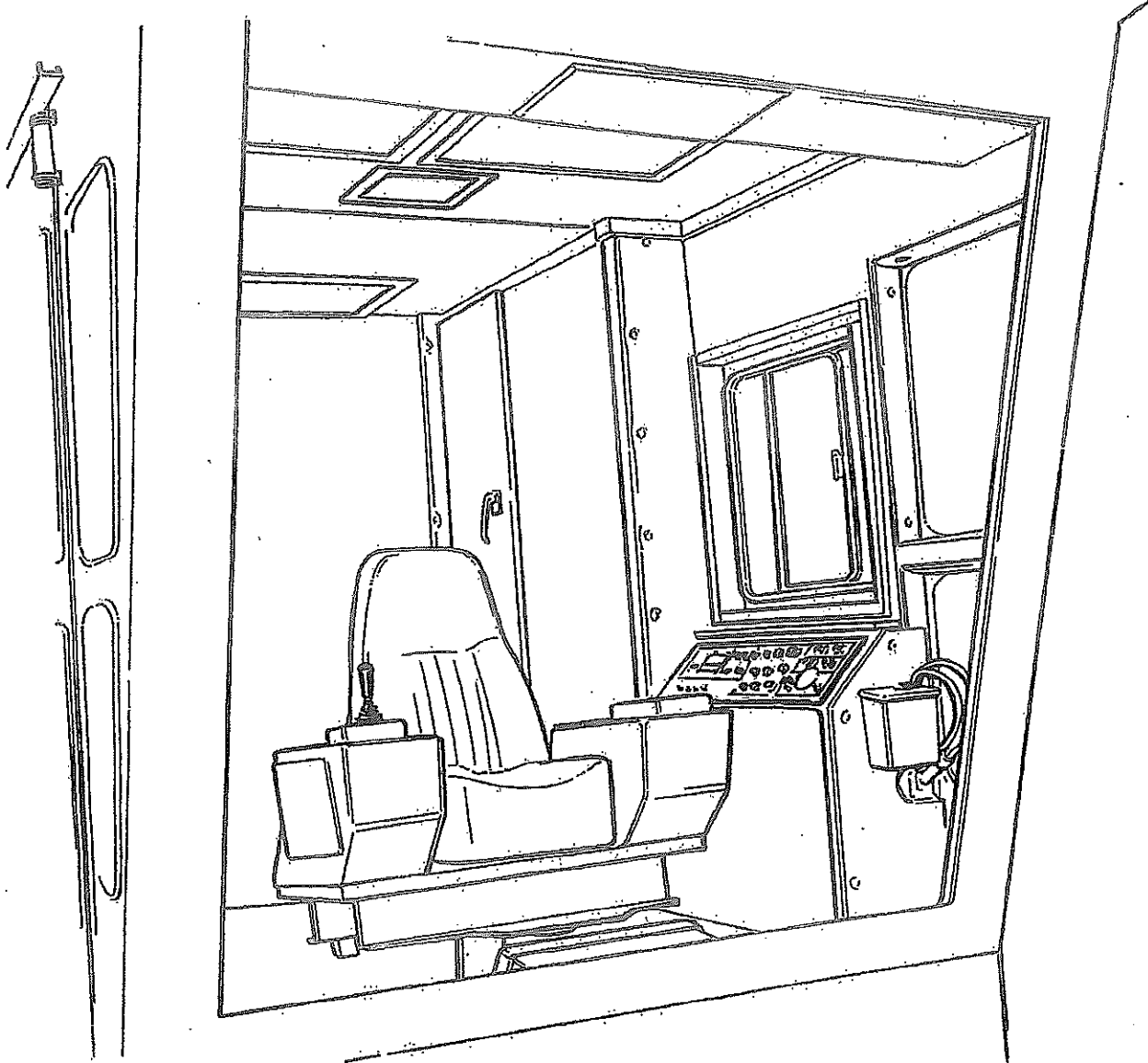


Right Hand Boarding Stairway

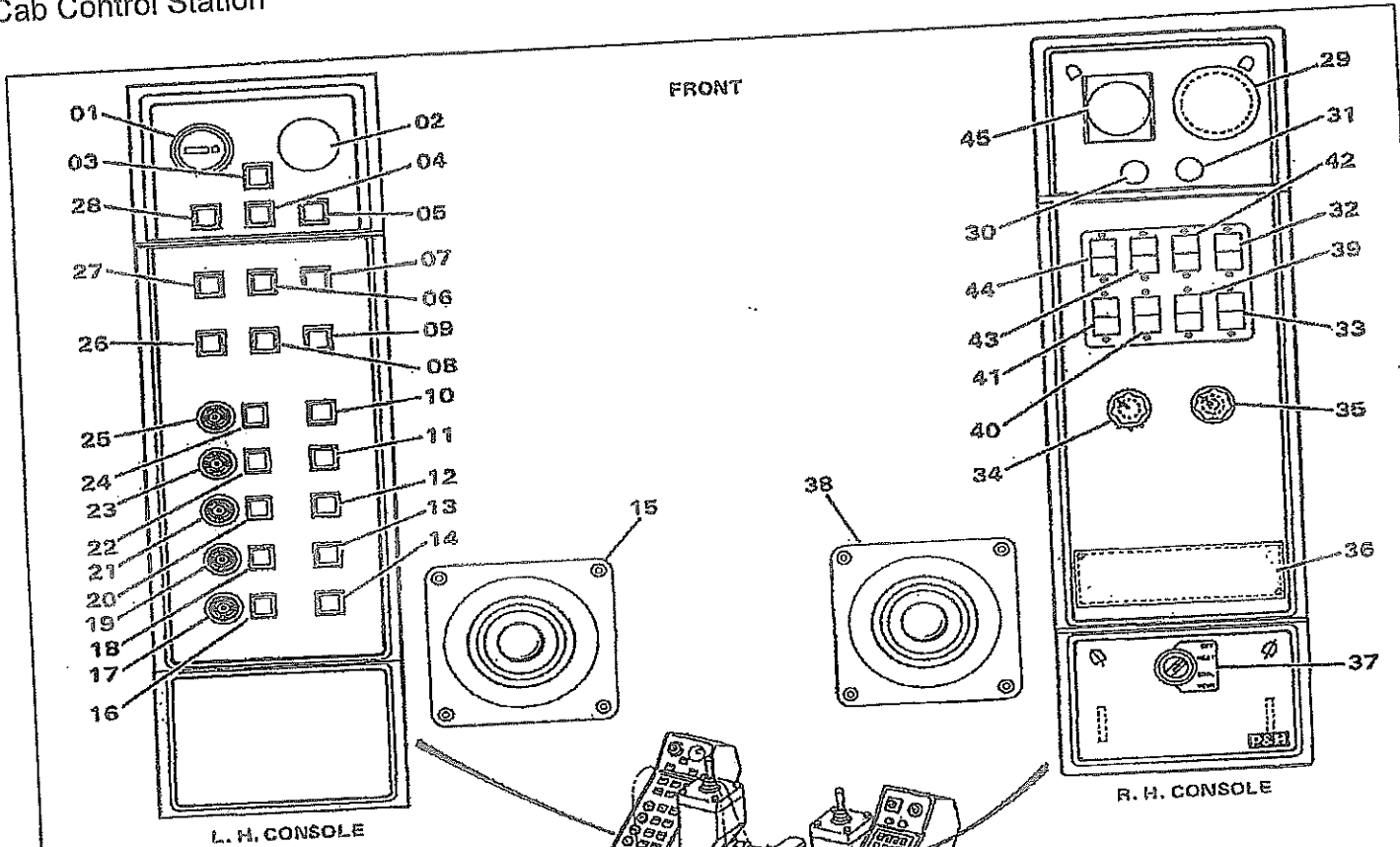


Left Hand Boarding Ladder

Shovel Cab (View looking in from front window)



Cab Control Station

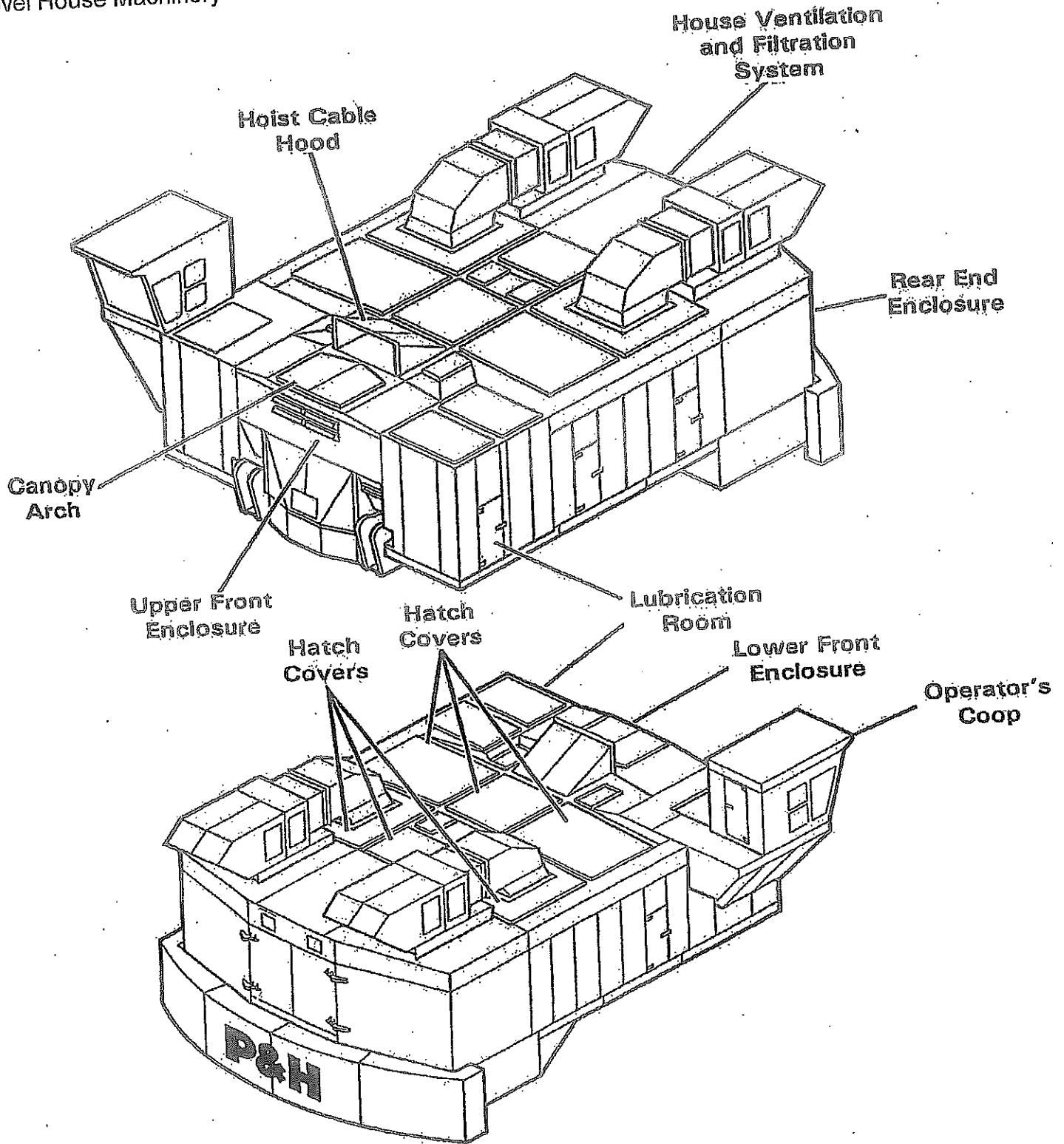


- 01. HOUR METER
- 02. STOP PUSHBUTTON
- 03. START PUSHBUTTON/ON INDICATOR
- 04. CROWD INDICATOR/PUSHBUTTON
- 05. PROPEL INDICATOR/PUSHBUTTON
- 06. CROWD BRAKE SET PUSHBUTTON
- 07. SWING BRAKES SET PUSHBUTTON
- 08. CROWD BRAKE RELEASE INDICATOR/PUSHBUTTON
- 09. SWING BRAKES RELEASE INDICATOR/PUSHBUTTON
- 10. OPEN GEAR LUBE INDICATOR/PUSHBUTTON
- 11. UPPER LUBE INDICATOR/PUSHBUTTON
- 12. LOWER LUBE PUSHBUTTON/INDICATOR
- 13. RESET PUSHBUTTON, CONTROL FAULT INDICATOR
- 14. RESET PUSHBUTTON, GROUND FAULT INDICATOR
- 15. LEFT CONTROLLER
- 16. CROWD/RETRACT LIMIT INDICATOR/PUSHBUTTON
- 17. AUDIBLE ALARM, CROWD/RETRACT LIMIT
- 18. LUBE SYSTEM FAULT INDICATOR/PUSHBUTTON
- 19. AUDIBLE ALARM, LUBE SYSTEM FAULT
- 20. BOARD SIGNAL INDICATOR/PUSHBUTTON
- 21. AUDIBLE ALARM, BOARD SIGNAL
- 22. DC MOTOR OVERLOAD INDICATOR/PUSHBUTTON
- 23. AUDIBLE ALARM, DC MOTOR OVERLOAD
- 24. DELAY SHUTDOWN INDICATOR/PUSHBUTTON
- 25. AUDIBLE ALARM, DELAYED SHUTDOWN

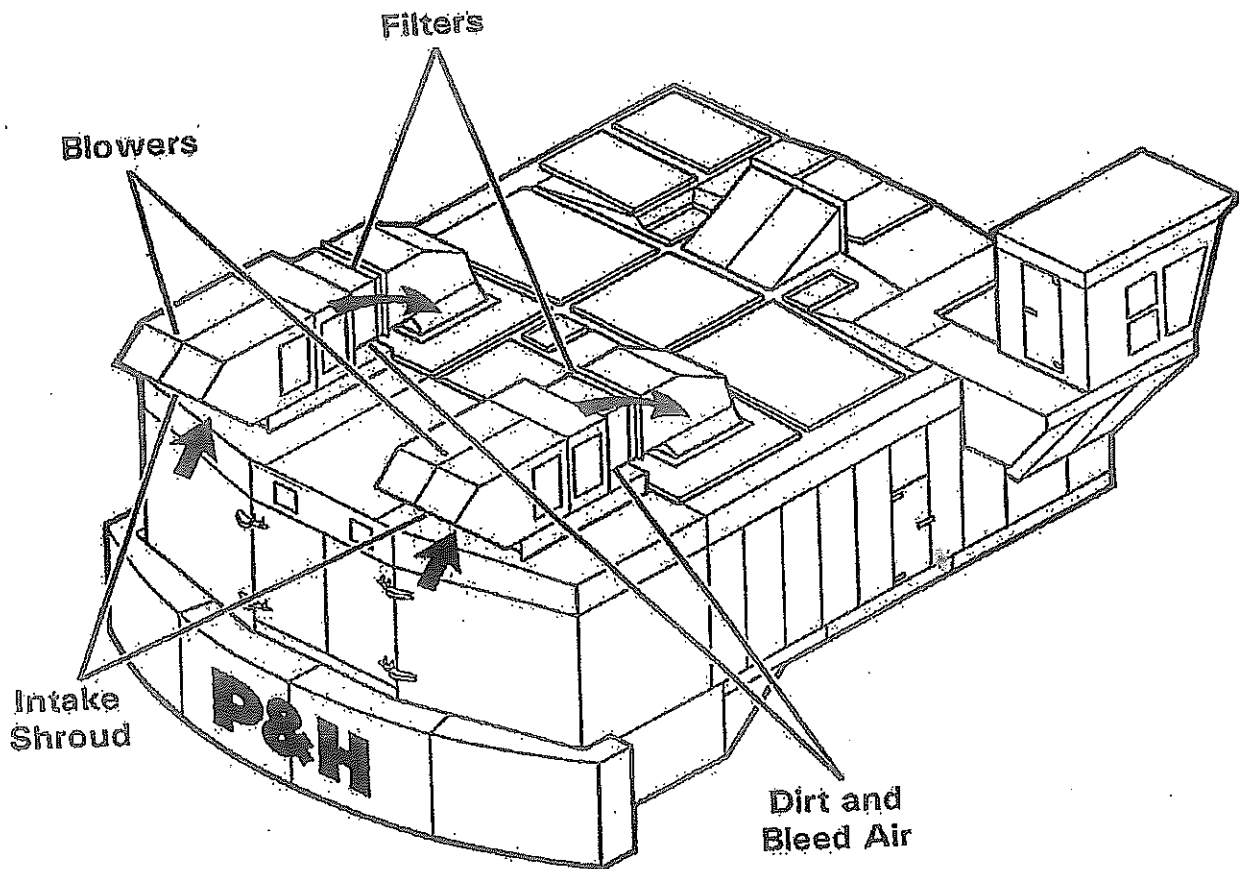
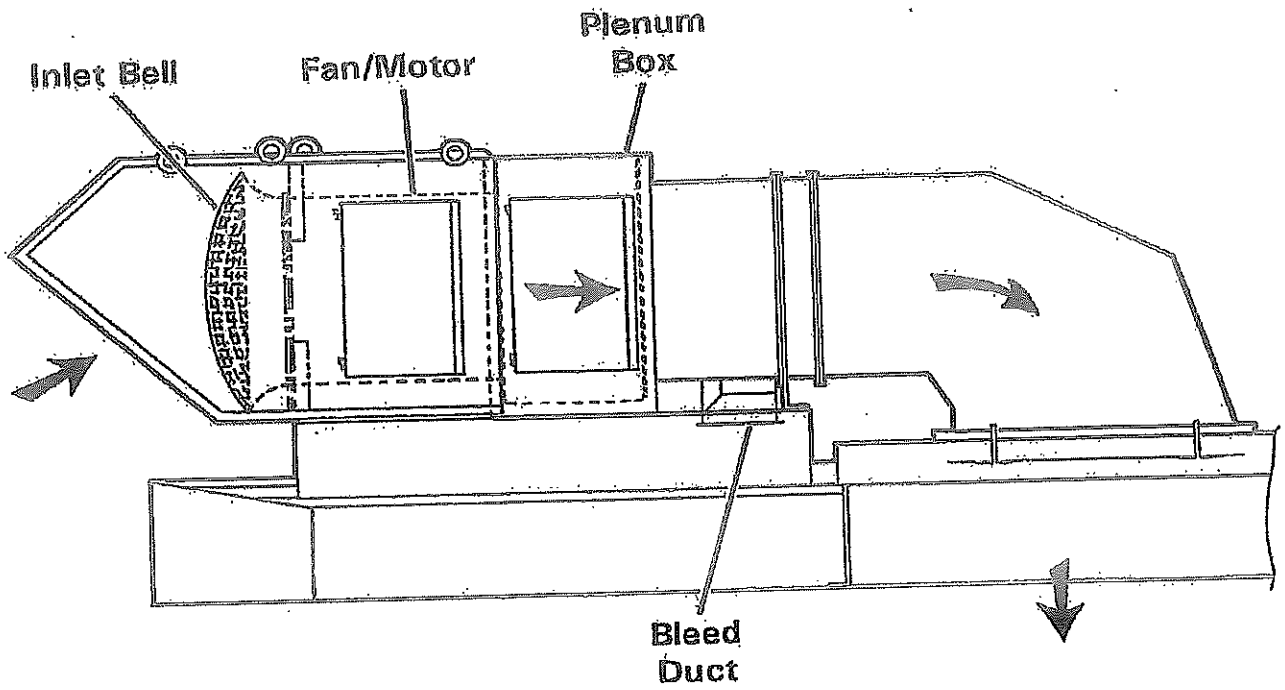
- 26. HOIST BRAKES RELEASE INDICATOR
- 27. HOIST BRAKES SET INDICATOR/PUSHBUTTON
- 28. ALL BRAKES SET PUSHBUTTON
- 29. AIR PRESSURE GAUGE
- 30. WINDSHIELD WIPER CONTROL SWITCH
- 31. WINDSHIELD WASHER PUSHBUTTON
- 32. BLANK
- 33. BLANK
- 34. DIMMER SWITCH - CONSOLE LIGHTING
- 35. DIMMER SWITCH - OPERATOR'S CAB LIGHTING
- 36. COVER PLATE, RADIO
- 37. HEATER/AIR CONDITIONER CONTROL
- 38. RIGHT CONTROLLER
- 39. SWITCH, CAB LIGHTS
- 40. SWITCH, CONSOLE LIGHTS
- 41. SWITCH, FLOOD LIGHTS
- 42. SWITCH, WINDOW DEFROST CONTROL
- 43. SWITCH, MACHINERY HOUSE HEATERS
- 44. SWITCH, MOTOR HEATERS
- 45. EMERGENCY STOP PUSHBUTTON

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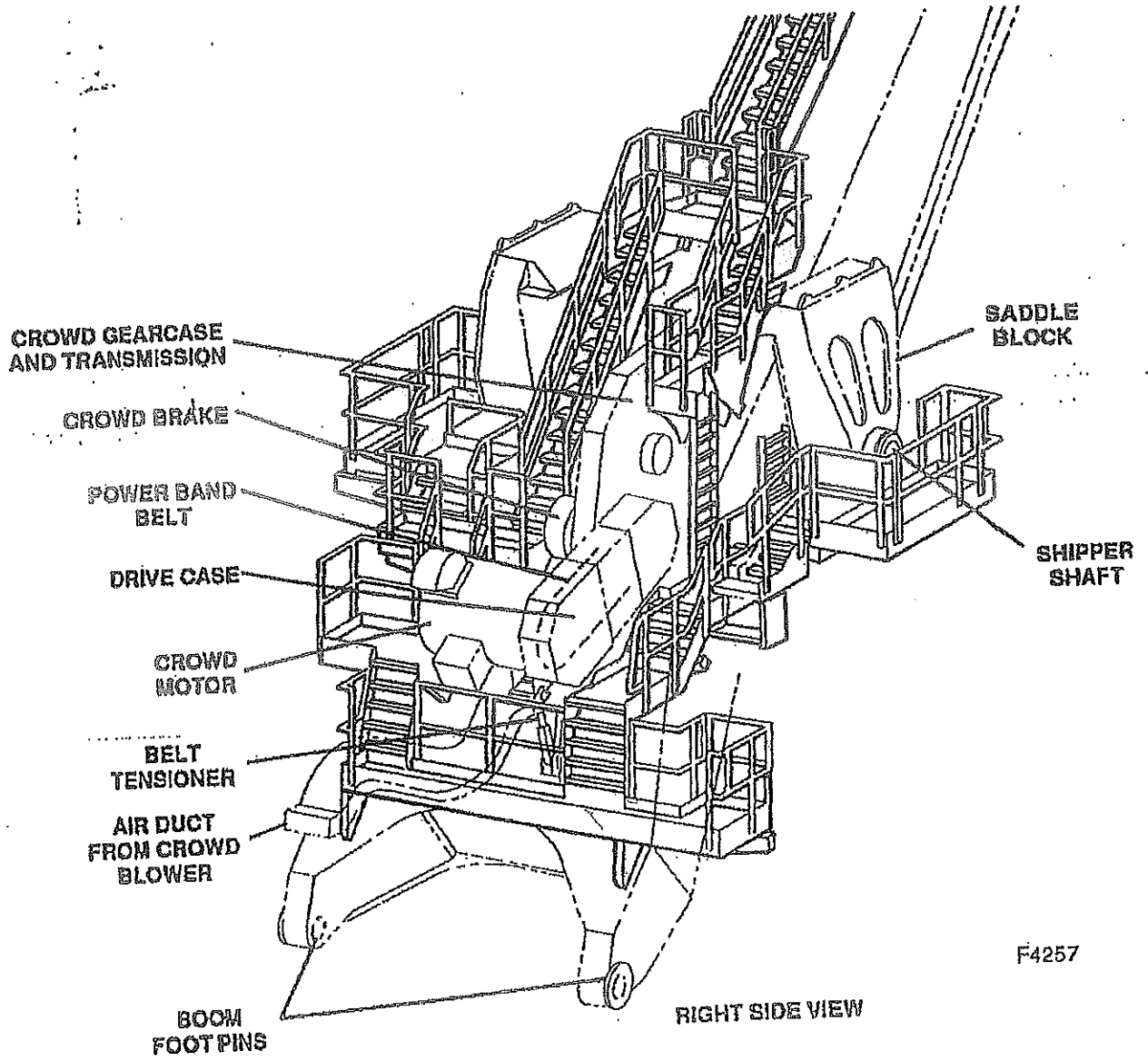
Shovel House Machinery



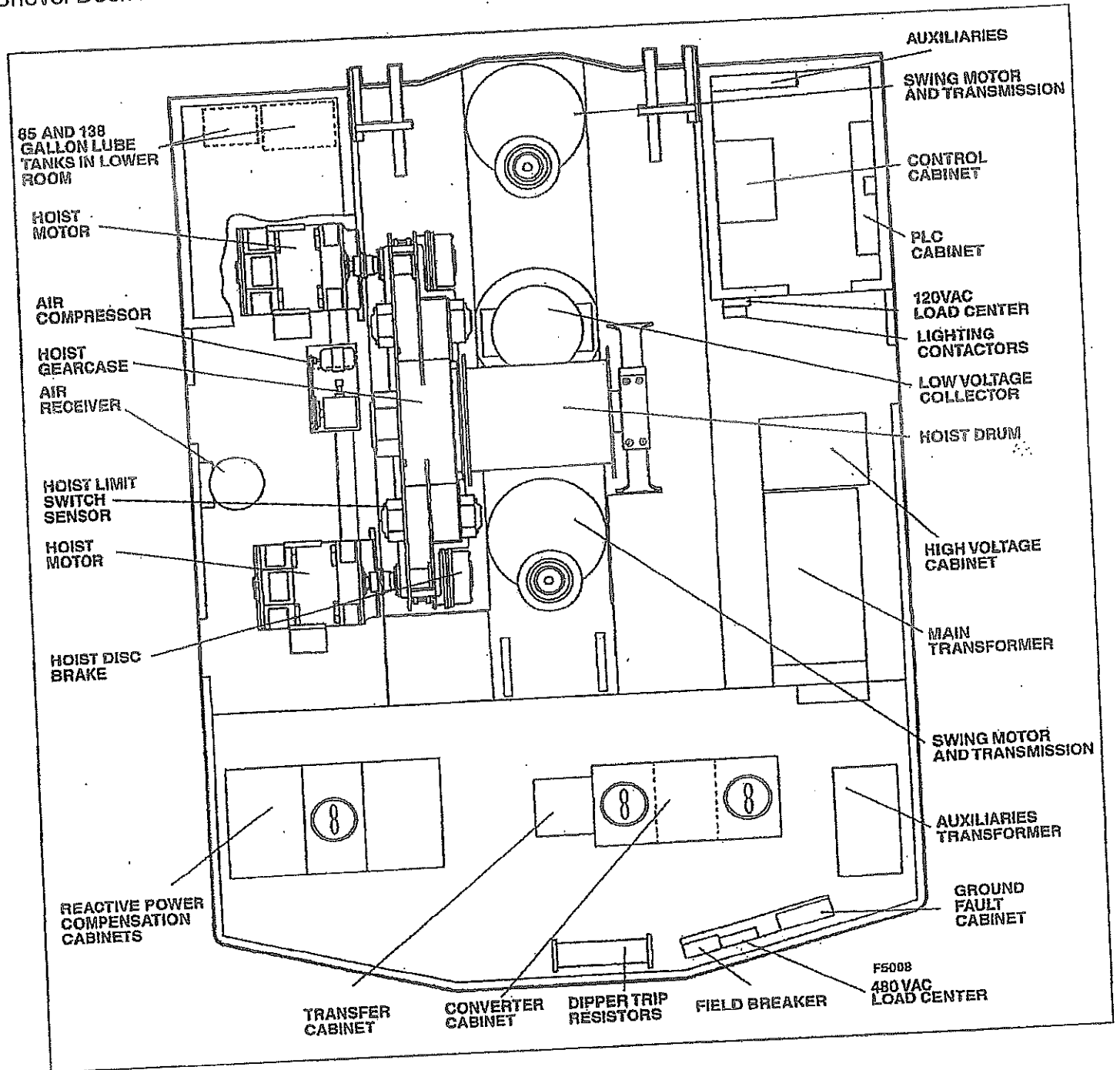
Shovel House Ventilation System



Shovel House Exterior Layout and Component Description



Shovel Deck Machinery and Electrical Cabinet Layout Description (View looking down)



Shovel Operating System Function

Crowd System

A DC motor drives the crowd system. It is mounted on the boom with crowd machinery. The crowd machinery is securely housed on and in the crowd gear case, which is an integral part of the boom. A power band belt drive system couples the crowd motor to the crowd transmission. This belt drive system provides shock protection while the crowd machinery supplies the mining shovel with crowd motion.

Swing System

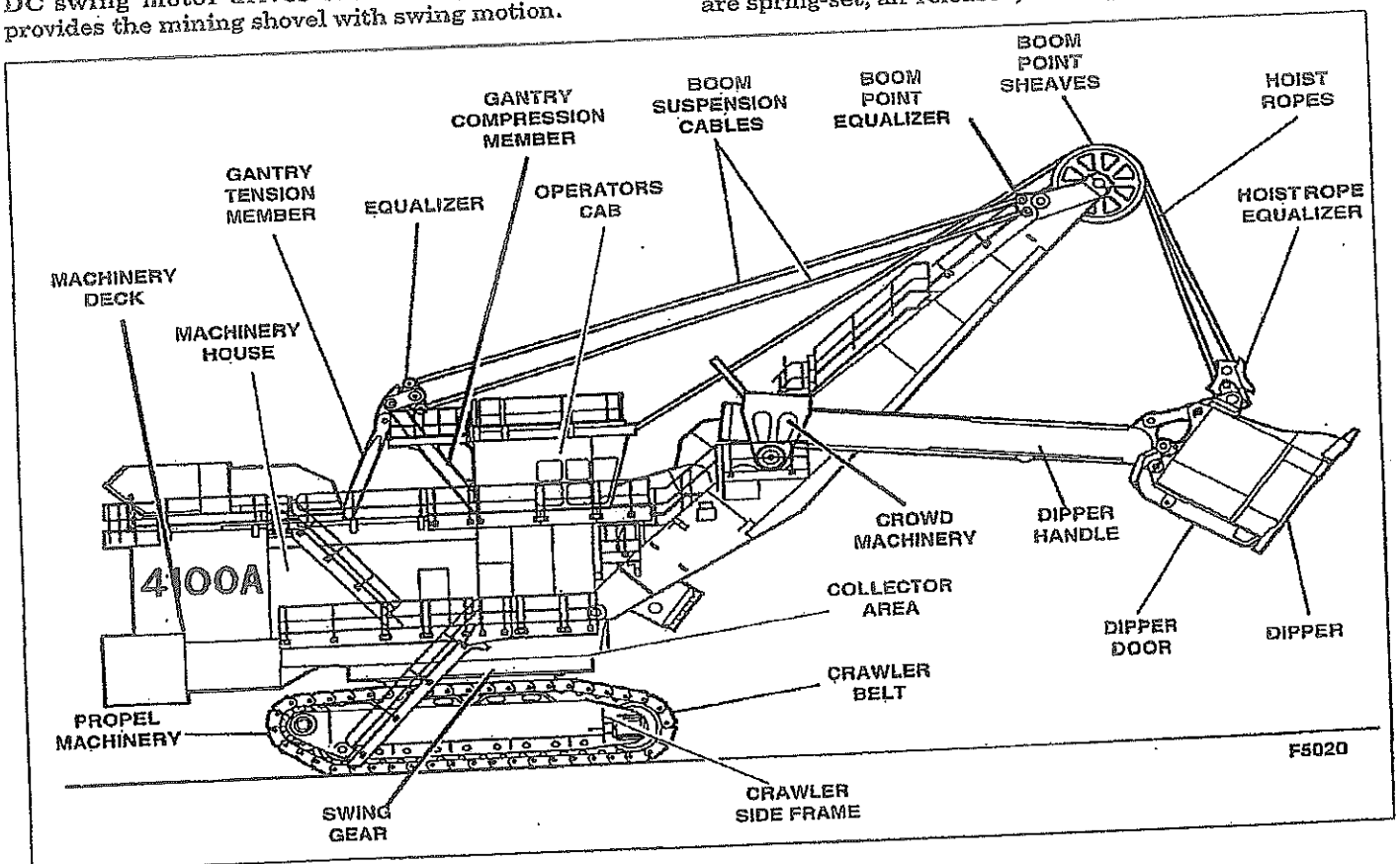
The swing system of this machine uses two swing transmissions, located at the front and rear of the revolving frame. A vertically-mounted fast-response DC swing motor drives each transmission, which provides the mining shovel with swing motion.

Propel System

To achieve forward and reverse propel motions and smooth differential steering, the propel system uses two independent drive trains. Each drive train consists of a DC propel motor, a planetary propel transmission, a propel brake assembly, a tumbler drive shaft, and a crawler side frame and crawler belt assembly. The propel motors mount on a base attached to the mining shovel's carbody. The propel transmissions are secured to the crawler side frames.

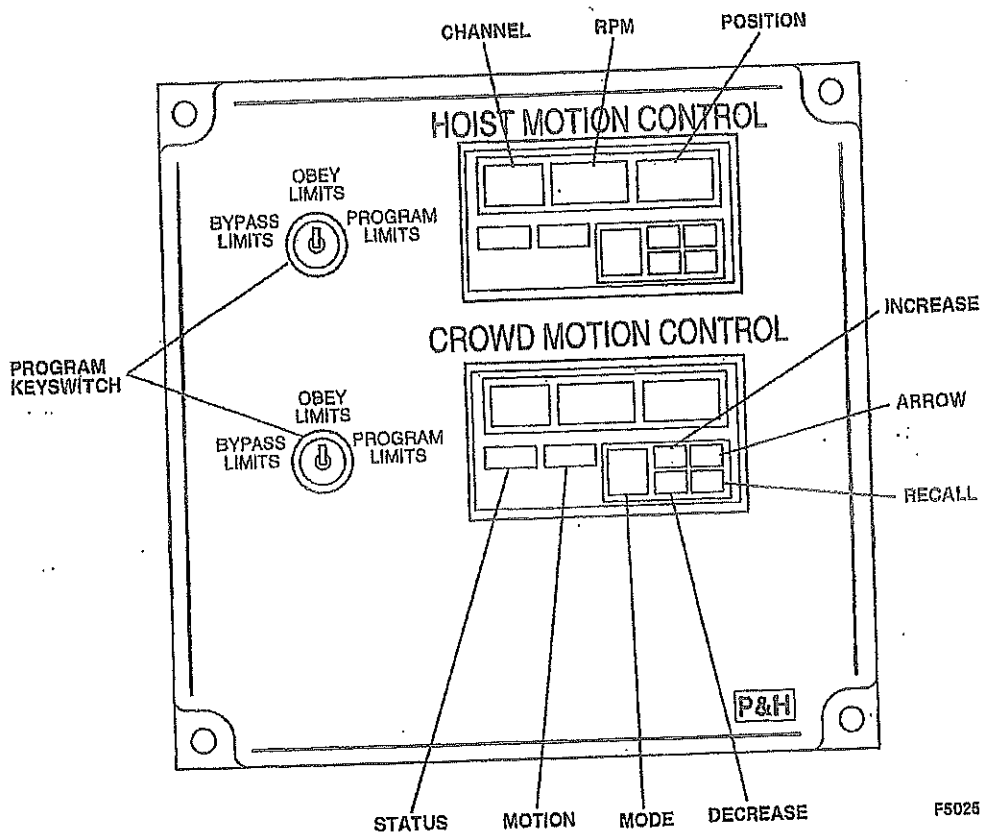
Brake Systems

The four major systems of this machine (hoist, crowd, swing and propel) have braking systems. All of the brake systems provide a "holding" function and should not be used to provide a "stopping" function. All brakes are spring-set, air-released, disc type brakes.



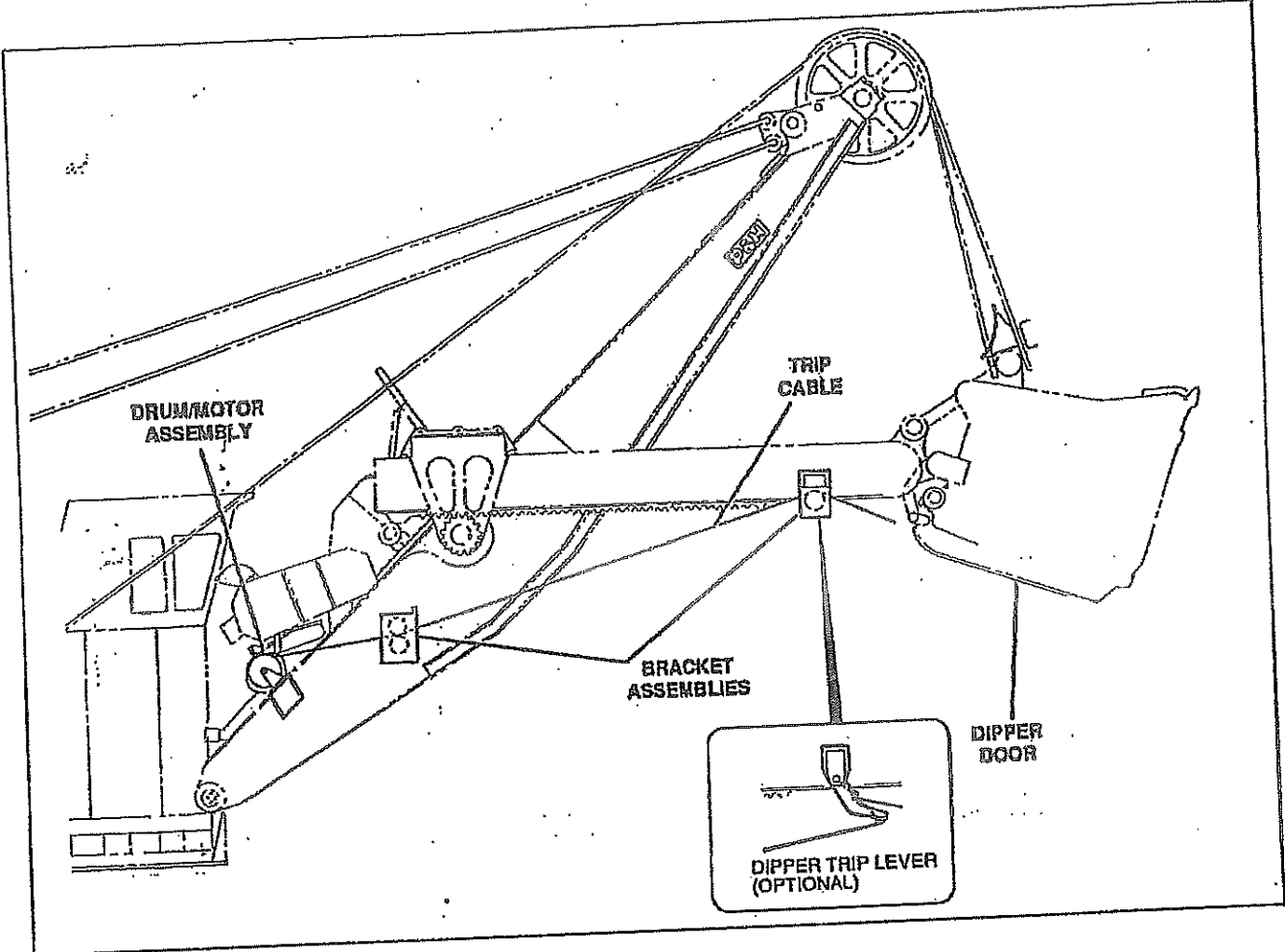
(Additional Shovel Layout and Description)

Shovel Hoist and Crowd Motion Controls

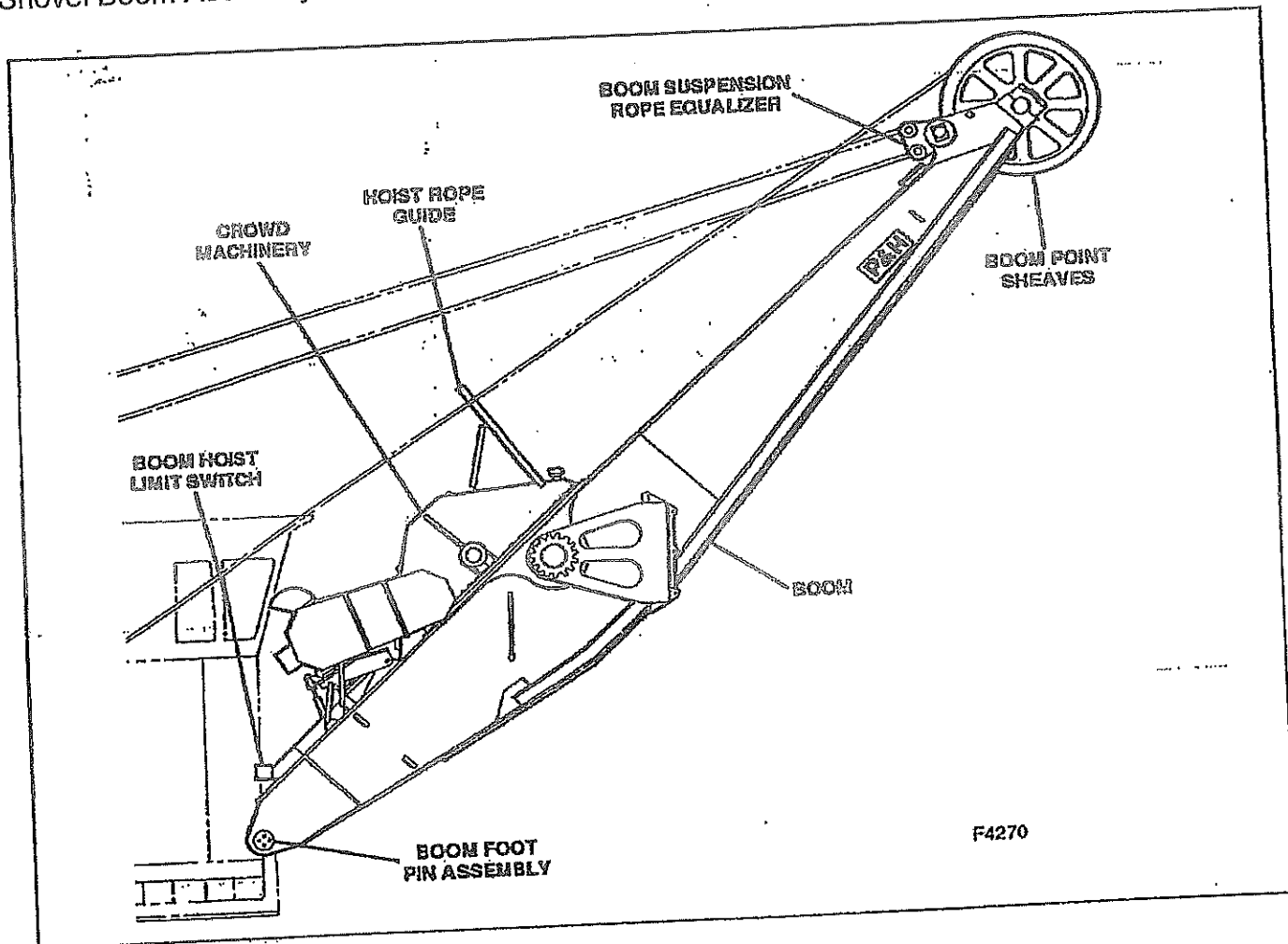


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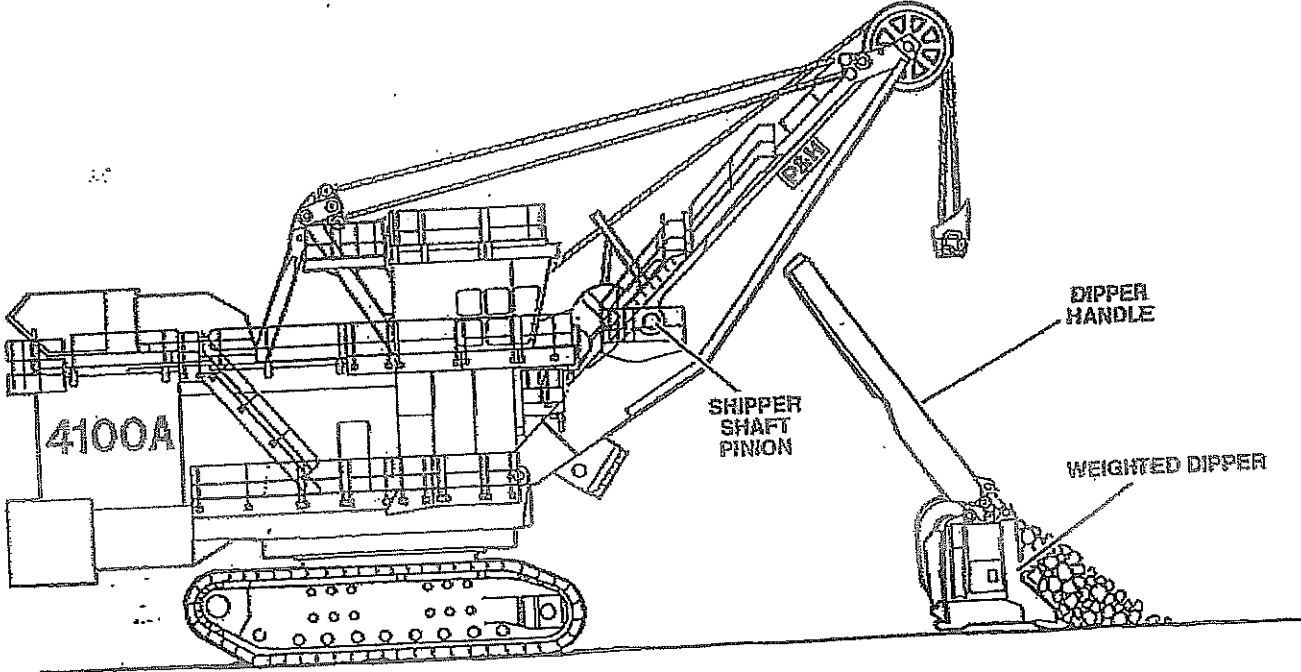
Shovel Dipper Trip Mechanism



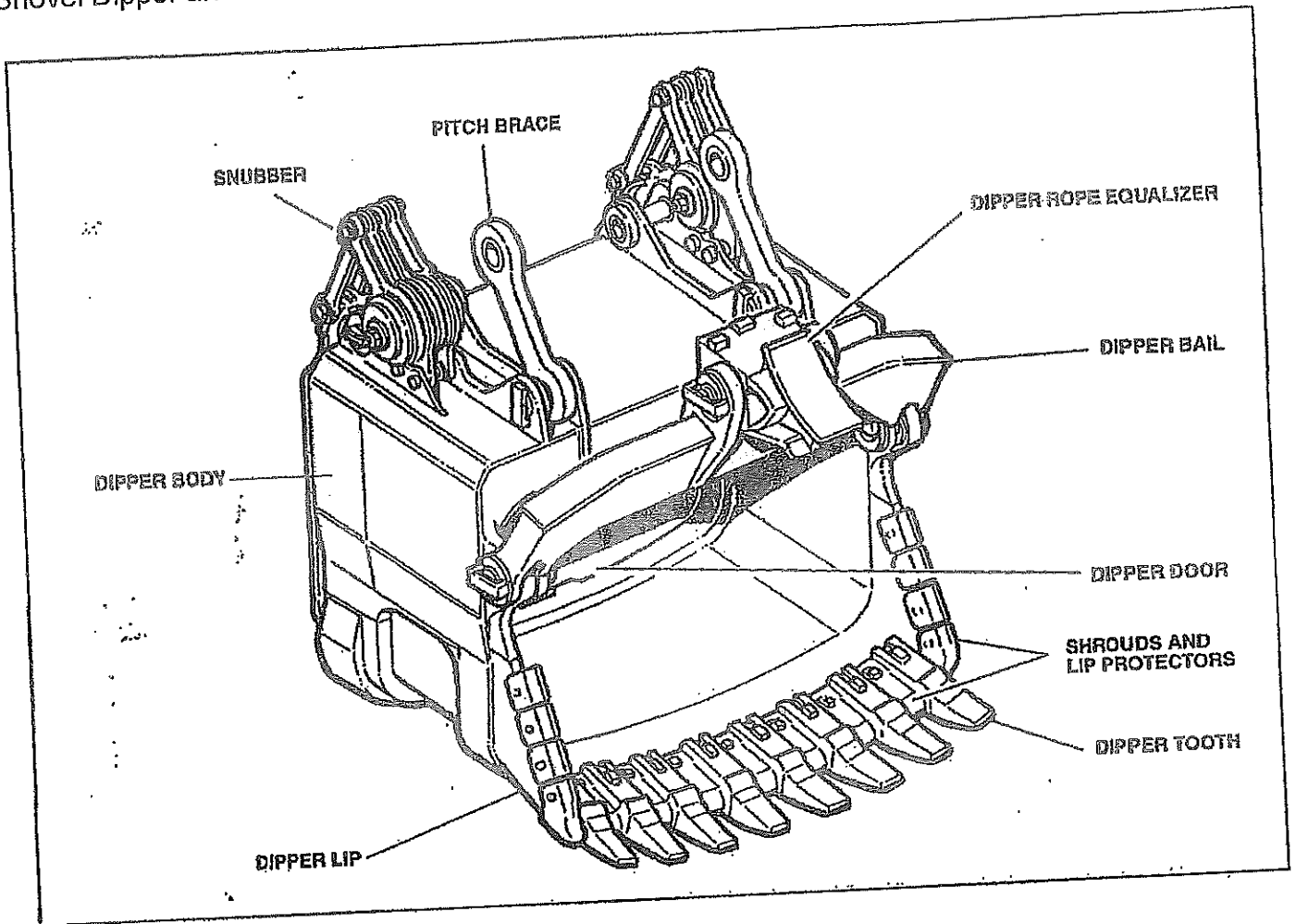
Shovel Boom Assembly Description



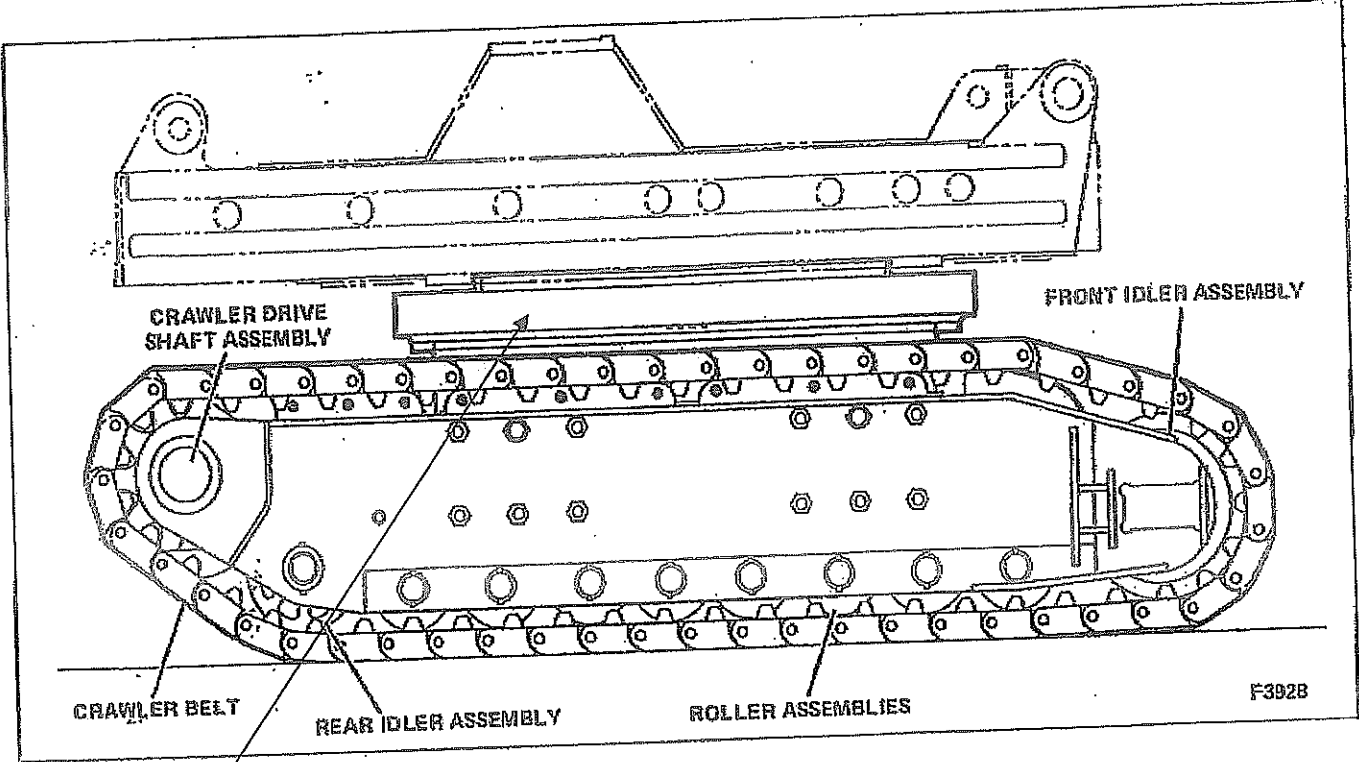
Shovel Dipper and Component Description



Shovel Dipper and Related Attachment Components

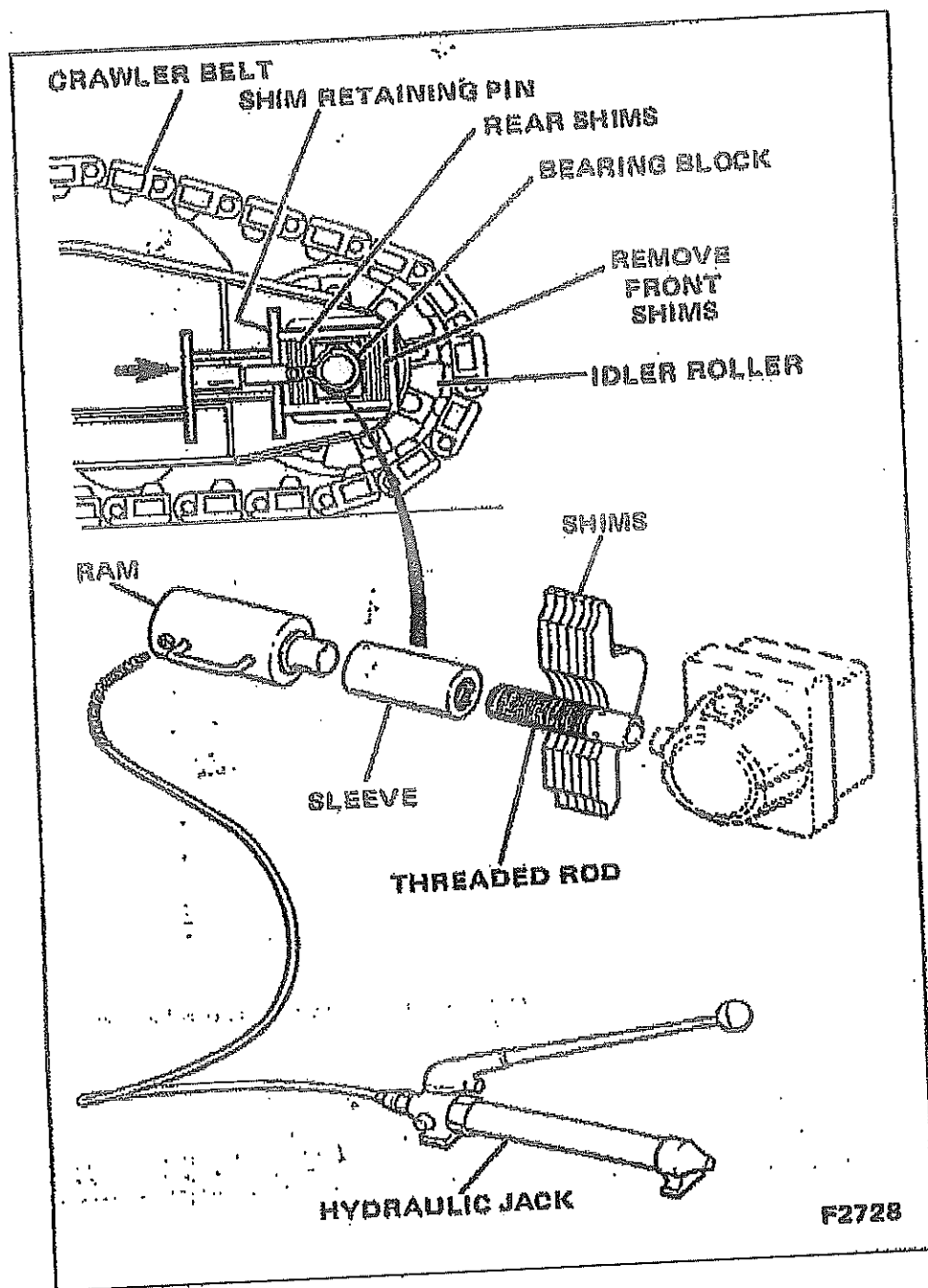


Shovel Track and Roller Assembly Description (Illustration for component location)

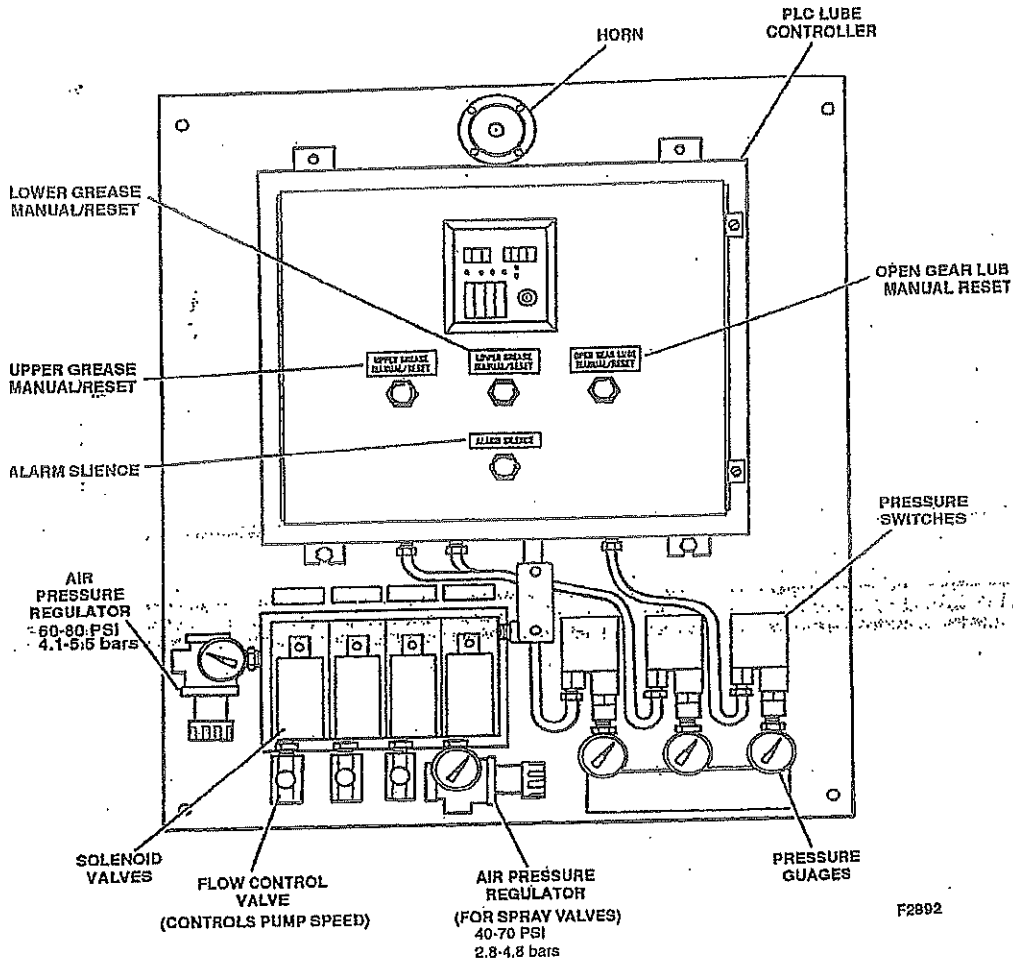


Shovel Circle Roller Path

Shovel Track Adjustment (Illustration shown for component location only)

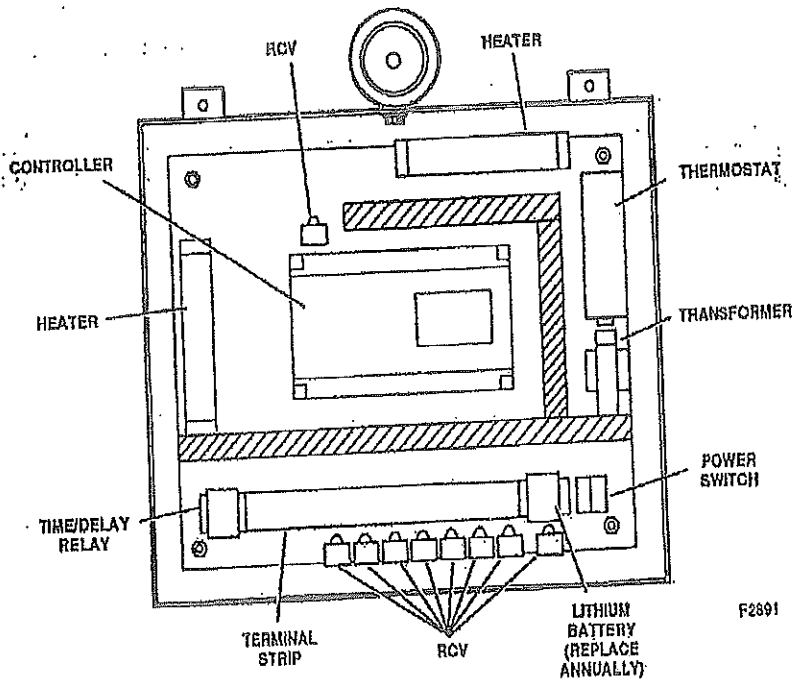
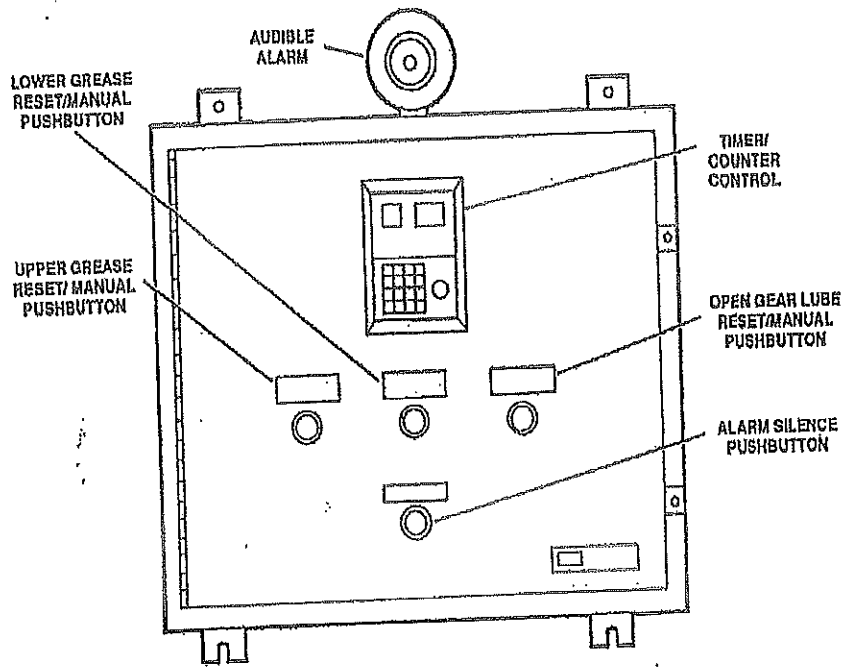


Shovel Lube Controls



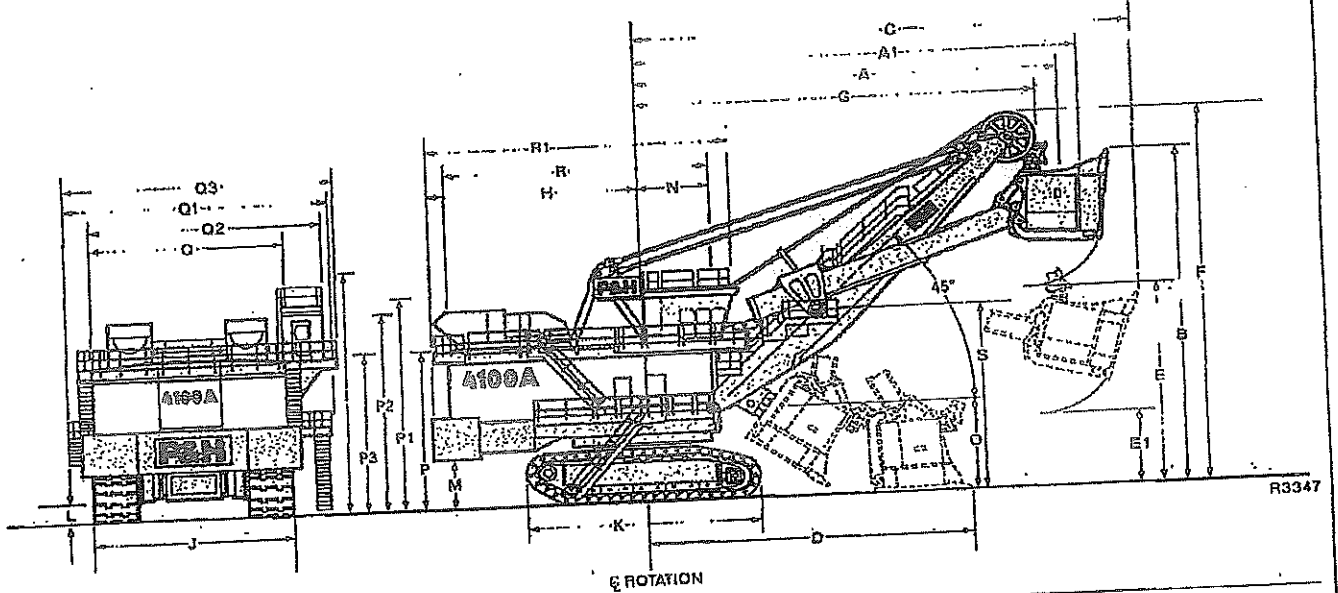
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Shovel Lube Controls



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Shovel Dimensions and Specifications



WORKING RANGES

		45°	45°
	Boom Angle		
	Dipper Capacity (Nominal)	58 yd ³	42.8 m ³
	Dipper Capacity (Range)	40-80 yd ³	30.6-61.2 m ³
	Boom Length	64 ft. 0 in.	19.51 m
	Effective Dipper Handle Length	35 ft. 0 in.	10.67 m
A	Dumping Radius at Max. Lift	67 ft. 3 in.	20.50 m
A1	Dumping Radius (Max.)	70 ft. 8 in.	21.54 m
B	Height of Cut (Max.)	56 ft. 10 in.	17.32 m
C	Digging Radius (Max.)	80 ft. 2 in.	24.43 m
D	Floor Level Radius	51 ft. 4 in.	15.65 m
E	Dumping Height (Max.)—Door Open	32 ft. 10 in.	10.01 m
E1	Dumping Height at Max. Radius—Door Open	16 ft. 4 in.	4.98 m
F	Clearance Height of Boom Point Sheave	64 ft. 3 in.	19.58 m
G	Clearance Radius of Boom Point Sheave	62 ft. 4 in.	19.00 m

Working ranges A through E' may vary based on dipper selection. Since each application varies, please consult Milwaukee for correct choice of dipper capacity.

GENERAL DIMENSIONS

H	Radius of Rear End	33 ft. 0 in.	10.06 m
I	Max. Height Over Gantry	41 ft. 5 in.	12.62 m
J	Overall Width of Crawlers (72"/1828 mm Shoes)	32 ft. 0 in.	9.75 m
K	Overall Length of Crawlers	36 ft. 10 in.	11.23 m
L	Ground Clearance	3 ft. 6 in.	1.07 m
M	Height—Ground to Bottom of Counterweight	8 ft. 9 in.	2.67 m
N	Center of Rotation to Boom Foot Pin	11 ft. 6 in.	3.51 m
O	Height—Ground to Boom Foot Pin	16 ft. 3 in.	4.95 m
P	Height—Ground to Top of Rear Roof Section	27 ft. 7 in.	8.41 m
P1	Height—Ground to Top of Operator Compartment	36 ft. 4 in.	11.07 m
P2	Height—Ground to Top of House Pressurization System	34 ft. 5 in.	10.49 m
P3	Height—Ground to Top of House	27 ft. 6 in.	8.38 m
Q	Width of House	30 ft. 10 in.	9.40 m
Q1	Width of House and Stair Platform	42 ft. 2 in.	12.85 m
Q2	Width of House and Operator Compartment	36 ft. 8 in.	11.18 m
Q3	Width of LH Catwalk and Operator Compartment Catwalk	43 ft. 2 in.	13.16 m
R	Overall Length of House	41 ft. 8 in.	12.70 m
R1	Overall Length of House, Pressurization System and Operator Compartment	48 ft. 3 in.	14.71 m
S	Height—Ground to Operator Eye Level	32 ft. 0 in.	9.75 m

Specifications (continued)

Multiply	by	to get equivalent number of:	Multiply	by	to get equivalent number of:
LENGTH			TORQUE		
Inch	25.4	millimetres (mm)	in-lbs	0.11298	newton-metres (N.m)
Foot	0.3048	metres (m)	ft-lbs	1.3558	newton-metres
Yard	0.9144	metres	ft-lbs	0.1383	kg-m
Mile (Statute)	1.609	kilometres (km)			
AREA			POWER		
Inch ²	645.2	millimetres ² (mm ²)	Horsepower	0.746	kilowatts (kW)
Foot ²	6.46	centimetres ² (cm ²)			
Yard ²	0.0929	metres ² (m ²)			
	0.8361	metres ²			
VOLUME			PRESSURE OR STRESS		
Inch ³	16 387.	mm ³	Inches of mercury	3.377	kilopascals (kPa)
	16.387	cm ³	Inches of water	0.2491	kilopascals
	0.0164	litres (l)	Pounds/sq. in. (psi)	6.895	kilopascals
Quart	0.9464	litres	Pounds/sq. in. (psi)	0.069	bars
Gallon	3.7854	litres			
Yard ³	0.7646	metres ³ (m ³)			
MASS			ENERGY OR WORK		
Pound	0.4536	kilograms (kg)	BTU	1 055.	joules (J)
Ton (Short)	907.18	kilograms	Foot-pound	1.3558	joules
Ton (Short)	0.907	tonne (t)	Kilowatt-hour	3.6 x 10 ⁶ or 3600000	joules (J = one W.s)
FORCE			VELOCITY		
Kilogram	9.807	newtons (N)	Miles/hour	1.6093	kilometres/hr (km/h)
Ounce	0.278	newtons			
Pound	4.448	newtons			
TEMPERATURE			CONVERSION CHART		
$^{\circ}\text{F} = \frac{9}{5} (^{\circ}\text{C} + 32)$ $^{\circ}\text{C} = \frac{5}{9} (^{\circ}\text{F} - 32)$					